



Piper Aircraft Corporation  
Lock Haven, Pennsylvania, U.S.A.

"FAA Approved"

# SERVICE No. 294 BULLETIN

PIPER CONSIDERS  
COMPLIANCE MANDATORY.

May 16, 1969 M

Subject: Stall Strips

Models Affected: PA-31 and PA-31-300 Navajo

Serial Numbers Affected: 31-2, 31-4, 31-6 to 31-345 incl., 31-347 to 31-357 incl., 31-359 to 31-366 incl., 31-368 to 31-373 incl., 31-375 to 31-378 incl., 31-380 to 31-384 incl., 31-386 to 31-406 incl., 31-408 to 31-422 incl., 31-426 to 31-428 incl., 31-430, 31-431, 31-433, 31-434, 31-436, 31-437, 31-439, 31-444 and 31-445

Compliance Time: Prior to but not later than the next 50 hours of operation

Purpose: To improve roll characteristics during stalls by the installation of stall strips on the leading edge of the wing in accordance with instructions provided in the appropriate kit (see Material Required, below).

Instructions: Following the instructions contained in the appropriate stall strip installation kit, install one (1) eighteen (18) inch stall strip on the left wing, and an eighteen (18) inch strip plus a twelve (12) inch strip on the right wing. Accurate location is important and the strips must be attached in the manner specified in the kit instructions. (See sketch on reverse side of this bulletin for general information.)

Material Required: Kit No. 760 321 Stall Strip Installation (aircraft without de-icer boots)  
Kit No. 760 322 Stall Strip Installation (aircraft with de-icer boots)

Availability of Parts: Piper Dealer

Material Allowance: One (1) each Kit No. 760 321 Stall Strip Installation (for aircraft without de-icer boots)  
One (1) each Kit No. 760 322 Stall Strip Installation (for aircraft with de-icer boots)  
Comply with Service Publication Compliance/Credit Request procedure

(over)

Labor Allowance:

Four (4) Hours; Kit No. 760 321

Four (4) Hours; Kit No. 760 322

Comply with Service Publication Compliance/Credit Request procedure

Material/Labor Allowance

Termination Date:

February 28, 1970

Disposition of Replaced Parts:

Code "C"

Disposition of Parts in Stock:

Code "C"

NOTE: Following compliance with this bulletin, it is imperative that the service publication compliance/credit request form is returned immediately to the factory by the Piper distributor.

